

JACKMASTER/70

CRIMP VERSION: Standard 1

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	External Skive Length		Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	mm	inch	
H01168006*	6	- 4	1/4"	Multifit	M00910-04	External Skive	25,0	0,98	17,5	0,689	15
H01168010*	10	- 6	3/8"	Multifit	M00910-06	External Skive	27,0	1,06	22,5	0,886	21

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches
 Crimping diameter tolerance: 0 /-0.2mm (0 /-0.008 inch)

CRIMP VERSION: Standard 2

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01168006*	6	- 4	1/4"	Multifit	M03400-04	No Skive	18,6	0,732	18
H01168010*	10	- 6	3/8"	Multifit	M03400-06	No Skive	21,0	0,827	20

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches
 Crimping diameter tolerance: 0 /-0.2mm (0 /-0.008 inch)