

## GOLDENISO/21 ANTIWEAR

### CRIMP VERSION: Standard 1

Release number: 4.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01125A05*	5	- 3	3/16"	Multifit	M03300-03	No Skive	15,4	0,606	15
H01125006*	6	- 4	1/4"	Multifit	M03300-04	No Skive	16,5	0,650	15
H01125008*	8	- 5	5/16"	Multifit	M03300-05	No Skive	17,6	0,693	15
H01125010*	10	- 6	3/8"	Multifit	M03300-06	No Skive	20,2	0,795	18
H01125012*	12	- 8	1/2"	Multifit	M03300-08	No Skive	23,1	0,909	21
H01125016*	16	- 10	5/8"	Multifit	M03400-10	No Skive	27,3	1,075	24
H01125019*	19	- 12	3/4"	Multifit	M03400-12	No Skive	31,2	1,228	30
H01125025*	25	- 16	1"	Multifit	M03400-16	No Skive	39,1	1,539	36

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches  
 Crimping diameter tolerance: 0 / -0.2 mm (0 / -0.008 inch)

### CRIMP VERSION: Standard 2

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01125A05*	5	- 3	3/16"		OPF-03	No Skive	15,4	0,606	15
H01125006*	6	- 4	1/4"		OPF-04	No Skive	16,9	0,665	15
H01125008*	8	- 5	5/16"		OPF-05	No Skive	17,9	0,705	15
H01125010*	10	- 6	3/8"		OPF-06	No Skive	20,4	0,803	18
H01125012*	12	- 8	1/2"		OPF-08	No Skive	22,8	0,898	21
H01125016*	16	- 10	5/8"		OPF-10	No Skive	27,0	1,063	24
H01125019*	19	- 12	3/4"		OPF-12	No Skive	30,8	1,213	30
H01125025*	25	- 16	1"		OPF-16	No Skive	38,7	1,524	36

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- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches  
 Crimping diameter tolerance: 0 / -0.2 mm (0 / -0.008 inch)